
BENDIX/KING® Service Memo

SERVICE MEMO NO: 334

SUBJECT: Loose Knobs on Series III Control Heads

If the selector knobs for the Series III Control Heads become loose during normal operation, the following procedure should be performed to prevent this from re-occurring.

1. Remove and discard the set screws securing the selector knobs.
2. Thoroughly clean the threaded holes in the selector knobs with isopropyl alcohol and allow to dry.
3. Utilizing new set screws, KPN 089-06204-0003 (6) and KPN 089-06204-0005 (2), apply loctite, KPN 016-01007-0005, to the threads sparingly and install in selector knobs.
4. Install selector knobs onto shafts and torque set screws to 6-7 in/lbs.

Date: January 23, 1990

KPN 600-08334-0000

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